



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Store
D206-781-051L08
Job Sheet 166872



Part No: D206-781-051L08

Job Qty: 1 ea

Part Name: 206 A/B Floor Protectors - Pilot, Co-Pilot & Passenger Cabin Clear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/18/17

Job Tracking No:

Due Date: 10/24/17

Created By: Mario Poulin

Type: **SOLD**

Description:

Customer: Prairie Helicopters Inc (CPRA101)

PO Box 153 Gimli, MB, R0C 1B0 Canada ph:(204) 642-4841

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		10/24/17	0.00	0.00	Start up container	<i>Smb</i>
110	Packaging	1 pcs		10/24/17	0.00	0.00	Packaging1	<i>Smb</i>
120	QC	1 pcs		10/24/17	0.00	0.00	QC4	<i>Smb</i>
125	DC	1 pcs		10/24/17	0.00	0.00	DC	<i>CR</i>
130	Packaging	1 pcs		10/24/17	0.00	0.00	Packaging3	<i>M.L.S.</i>
140	QC21-FG	1 Ea		10/24/17	0.00	0.00	QC21	<i>M.L.S. 17-10-25</i>

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Photocopy bluefile & type labels per PPP D206-781-051 CHG002

130 - Identify and pack for shipping as per PPP D206-781-051 Location: _____ PPP rev: _____

140 - QC21- Final Inspection - Work Order Release

FG

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Packaging	D206-781-011L08	1	1	0	0
	D206-781-021L08	1	10	0	0

148869
11/2/15
3001837

Part Specifications

Specifications could not be found.

Plex 10/18/17 2:33 PM dart.poulin.mario

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Quality ☐ Other ☐	
Date : _____		Step #: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S001841 206 A/B Floor Protectors – Pilot, Co – Pilot & Passenger Cabin Clear PART NO: D206 – 781 – 051L08 Revision: 1 Operation: QC Quantity: 1 Change No: CHG002 Mfg Date: 10/24/17 Job No: 166872	
Description Work Order Deviation		MRB (QSI042) Approval			
Completed By		Lead hand / Supervisor Approval Verification			
QC / QA Coordinator Approval		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER